

(19) World Intellectual Property
Organization
International Bureau



(43) International Publication Date
10 June 2004 (10.06.2004)

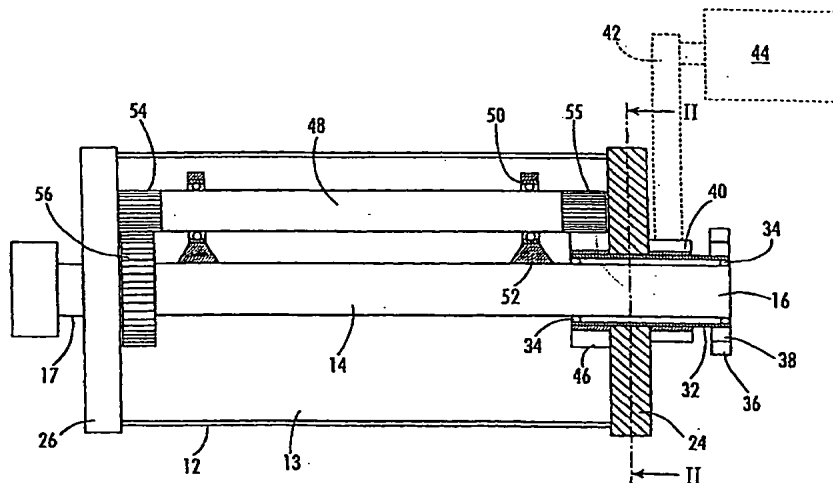
PCT

(10) International Publication Number
WO 2004/048688 A1

- (51) International Patent Classification⁷: D21G 1/00, (74) Agent: LEITZINGER OY; Tammasaarenkatu 1, FIN-00180 Helsinki (FI).
- (21) International Application Number: PCT/FI2003/000870 (81) Designated States (*national*): AE, AG, AL, AM, AT (utility model), AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ (utility model), CZ, DE (utility model), DE, DK (utility model), DK, DM, DZ, EC, EE (utility model), EE, EG, ES, FI (utility model), FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM, PG, PH, PL, PT (utility model), PT, RO, RU, SC, SD, SE, SG, SK (utility model), SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.
- (22) International Filing Date: 14 November 2003 (14.11.2003)
- (25) Filing Language: Finnish
- (26) Publication Language: English
- (30) Priority Data: 20025050 27 November 2002 (27.11.2002) FI
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- (84) Designated States (*regional*): ARIPO patent (BW, GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).
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[Continued on next page]

(54) Title: BOARD PRODUCT AND METHOD FOR MAKING THE SAME



(57) Abstract: A coated board product, which has its outside plies consisting of bleached chemical pulp and middle plies of mechanical pulp and/or broke or recycled fiber, and which board has a surface density of 150-500 g/m² and the production of said board involving prior to coating the use of one or more surface conditioning devices functioning as a precalender and comprising a flexible jacket fitted around a fixed support element, such that a board web travels between the jacket and a counter-roll, a load element provided in connection with the support element, such that the flexible jacket is applied by the load element against the heatable counter-roll, and the coated product has surface properties on the top side of the board as follows: PPS-s10 roughness (ISO 8791-4) 0,8-3,0 µm Hunter gloss (ISO/DIS8254) 30-80 %, and which product has a density (SCAN-P7:75) within the range of 180-1000 kg/m³.

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Published:

— *with international search report*

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